





Model Curriculum

QP Name: Industrial Production Worker

QP Code: FIC/Q9005

QP Version: 1.0

NSQF Level: 2

Model Curriculum Version: 1.0

Food Industry Capacity and Skill Initiative (FICSI)
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Training Parameters

| Sector | Food Processing |
|--|---|
| Sub-Sector | Multi-Sectorial |
| Occupation | Production/Processing |
| Country | India |
| NSQF Level | 2 |
| Aligned to NCO/ISCO/ISIC Code | NCO-2004/NIL |
| Minimum Educational Qualification and Experience | Class 8th Passed Class 5th passed and 3 years of Experience |
| Pre-Requisite License or Training | NA |
| Minimum Job Entry Age | 18 years |
| Last Reviewed On | 30/07/2021 |
| Next Review Date | 30/07/2024 |
| NSQC Approval Date | 05/02/2018 |
| QP Version | 1.0 |
| Model Curriculum Creation Date | 15/01/2016 |
| Model Curriculum Valid Up to Date | 30/07/2024 |
| Model Curriculum Version | 1.0 |
| Minimum Duration of the Course | 280 Hours |
| Maximum Duration of the Course | 280 Hours |







Program Overview

This section summarizes the end objectives of the program along with its duration.

Training Outcomes

At the end of the program, the participants will be able to:

- Perform a limited range of tasks such as stacking of equipment on production line, monitoring production, cleaning up etc. as per instructions and specifications provided.
- Understand and carry out safe working practice.
- Understand the importance of working safely in an industry.

Compulsory Modules

The table lists the modules and their duration corresponding to the Compulsory NOS of the QP.

| NOS and Module Details | Theory Duration | Practical Duration | On-the-Job Training Duration (Mandatory) | On-the-Job Training Duration (Recommended) | Total Duration |
|---|--------------------|-----------------------|---|--|-------------------|
| Introduction to the sector and the job | 12:00 Hours | 09:00 Hours | 00:00 Hours | 00:00 Hours | 21:00 Hours |
| Module 1: Introduction to the training program | 01:00 Hours | 00:00 Hours | 00:00 Hours | 00:00 Hours | 01:00 Hours |
| Module 2: Overview of the 'Industrial Production Worker' Role | 01:00 Hours | 00:00 Hours | 00:00 Hours | 00:00 Hours | 01:00 Hours |
| Module 3: Introduction to the Food Processing Industry | 01:00 Hours | 00:00 Hours | 00:00 Hours | 00:00 Hours | 01:00 Hours |
| Module 4: Organizational standards and norms | 04:00 Hours | 02:00 Hours | 00:00 Hours | 00:00 Hours | 06:00 Hours |
| Module 5: IT Skills | 05:00 Hours | 07:00 Hours | 00:00 Hours | 00:00 Hours | 12:00 Hours |
| FIC/N9020 Monitor the food production on a mechanized production line for processed food items NOS Version No.: 1.0 NSQF Level: 2 | 10:00 Hours | 11:00 Hours | 00:00 Hours | 00:00 Hours | 21:00 Hours |
| Module 6: Monitor the food production on a | 10:00 Hours | 11:00 Hours | 00:00 Hours | 00:00 Hours | 21:00 Hours |

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| mechanized production | | | | | |
|--|----------------|----------------|-------------|--------------|----------------|
| line for processed food | | | | | |
| items | | | | | |
| FIC/N9002 Use basic | 08:00 | 14:00 | 00:00 Hours | 00:00 Hours | 22:00 |
| health and safety practices | Hours | Hours | | | Hours |
| at a food processing | | | | | |
| workplace | | | | | |
| NOS Version No.: 1.0 | | | | | |
| NSQF Level: 2 | | | | | |
| Module 7: Use basic health | 08:00 | 14:00 | 00:00 Hours | 00:00 Hours | 22:00 |
| and safety practices at a | Hours | Hours | | | Hours |
| food processing workplace | 00.00 | 00.00 | 00.00 11- | 00.00 11 | 16.00 |
| CSC/N1336 Work effectively with others | 08:00 Hours | 08:00 Hours | 00:00 Hours | 00:00 Hours | 16:00 Hours |
| NOS Version No.: 1.0 | Hours | nours | | | Hours |
| NSQF Level: 2 | | | | | |
| Module 8: Work effectively | 05:00 | 03:00 | 00:00 Hours | 00:00 Hours | 08:00 |
| with others | Hours | Hours | 00.00110413 | 00.00 110013 | Hours |
| Module 9: Professional and | 03:00 | 05:00 | 00:00 Hours | 00:00 Hours | 08:00 |
| Core Skills | Hours | Hours | | | Hours |
| Assessment and site visits | 44:00 | 116:00 | 00:00 Hours | 00:00 Hours | 160:00 |
| | Hours | Hours | | | Hours |
| Module 10: Field Visits | 04:00 | 30:00 | 00:00 Hours | 00:00 Hours | 34:00 |
| | Hours | Hours | | | Hours |
| Module 11: Revision | 02:00 | 02:00 | 00:00 Hours | 00:00 Hours | 04:00 |
| | Hours | Hours | | | Hours |
| Module 12: Evaluation | 08:00 | 19:00 | 00:00 Hours | 00:00 Hours | 27:00 |
| | Hours | Hours | | | Hours |
| Module 13: On-the-job | 30:00 | 65:00 | 00:00 Hours | 00:00 Hours | 95:00 |
| Training | Hours | Hours | | | Hours |
| Employability and | 28:00 | 12:00 | 00:00 Hours | 00:00 Hours | 40:00 |
| Entrepreneurship skills | Hours | Hours | 00.00:: | 00.001: | Hours |
| Module 14: Employability | 28:00 | 12:00 | 00:00 Hours | 00:00 Hours | 40:00 |
| and Entrepreneurship skills | Hours | Hours | 00.00 11 | 00.00 11 | Hours |
| Total Duration | 110:00 | 170:00 | 00:00 Hours | 00:00 Hours | 280:00 |
| | Hours | Hours | | | Hours |







Module Details

Module 1: Introduction to the training program Bridge Module

- Discuss the opportunities available for industrial production worker in food processing industry
- List the GMP and HACCP practices and FSSAI guidelines applicable in food processing industry

| Duration: 01:00 | Duration : 00:00 |
|--|-----------------------------------|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes |
| Introduce each other and build rapport with fellow participants and the trainer. Discuss the future trends and career growth opportunities available to industrial production worker in the food processing industry. Summarise the key roles and responsibilities of a 'Industrial Production Worker'. Discuss the role of organisational policies and procedures in the job. Discuss the impact of not following Good Manufacturing Practices (GMP), Hazard Critical Analysis and Control Points (HACCP) and Food Safety and Standards Authority of India (FSSAI) guidelines in the job. | |
| Classroom Aids: | |
| White board/Chart papers, marker | |
| Tools, Equipment and Other Requirements | |
| Nil | |







Module 2: Overview of the 'Industrial Production Worker' Role *Bridge Module*

Terminal Outcomes:

• List the roles and responsibilities of an industrial production worker

| Duration: <i>01:00</i> | Duration: 00:00 | |
|--|-----------------------------------|--|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes | |
| Define the roles and responsibilities of an industrial production worker. Discuss the nature and availability of job opportunities. | | |
| Classroom Aids: | | |
| Laptop/computer, white board/Chart papers, marker, projectors. | | |
| Tools, Equipment and Other Requirements | | |
| Nil | | |







Module 3: Introduction to the Food Processing Industry *Bridge Module*

Terminal Outcomes:

• List the various sectors of food processing industry.

| Duration: 01:00 | Duration: 00:00 | |
|---|-----------------------------------|--|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes | |
| Define 'food processing'. Discuss the various sub sectors of food processing industry. | | |
| Classroom Aids: | | |
| Laptop, white/black board, marker, chart papers, projector, Trainer's guide, Student manual. | | |
| Tools, Equipment and Other Requirements | | |
| Nil | | |







Module 4: Organizational standards and norms

Bridge Module

Terminal Outcomes:

- Discuss the roles and responsibilities of an industrial production worker
- Describe importance of personal hygiene and sanitation

| Duration : <i>04:00</i> | Duration : <i>02:00</i> |
|---|--|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes |
| List the roles and responsibilities the individual in the job. Explain the food safety hygiene standards to be followed in a work environment. | Demonstrate how to conduct yourself at the workplace. Apply relevant practices to follow the personal hygiene and sanitation guidelines at the workplace. |

Classroom Aids:

Laptop, white board, marker, chart papers, projector, trainer's guide and student handbook.

Tools, Equipment and Other Requirements

Protective gloves, head caps, aprons, safety goggles, safety boots, mouth masks, sanitizer, food safety manual.







Module 5: IT Skills *Bridge Module*

- List the parts of a computer
- Demonstrate the effective use of data recording applications at the workplace

| Duration: 05:00 | Duration: 07:00 | | |
|--|--|--|--|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes | | |
| List the various parts of a computer. Describe the functions of different computer devices. List the various applications used in recording information. | Demonstrate the standard techniques used to operate a computer. Show how to use an ERP software for recording information. Demonstrate the effective use of applications such as word processor and spread sheets. | | |
| Classroom Aids: | | | |
| Laptop, white/black board, marker, chart papers, projector, Trainer's guide, Student manual. | | | |
| Tools, Equipment and Other Requirements | | | |
| Nil | | | |





• Demonstrate how to identify regulatory



Module 6: Monitor the food production on a mechanized production line for processed food items ${\it Mapped\ to\ FIC/N9020\ v1.0}$

- Discuss the steps to be followed to monitor the food production line
- Demonstrate the equipment, used are clean and clear of any possible problems or malfunctions

| Theory – Key Learning Outcomes Describe how to identify and pick out unacceptable/distorted stacking or food carrying equipment from the conveyer belt to ensure quality maintenance. Define how to conduct performance check of equipment to maintain effective operating condition. Define how to monitor pieces passing to confirm that all the items pass through the conveyor belt as per the allotted process. | Demonstrate the use of appropriate personal protective equipment (PPE) against hazards associated with production as per occupational health and safety guidelines. Demonstrate how to carry out preliminary safety & hygiene checks of the working area and related inputs for e.g. equipment, containers, utensils, hand tools, lifting aids, etc. |
|---|--|
| unacceptable/distorted stacking or food carrying equipment from the conveyer belt to ensure quality maintenance. • Define how to conduct performance check of equipment to maintain effective operating condition. • Define how to monitor pieces passing to confirm that all the items pass through the | personal protective equipment (PPE) against hazards associated with production as per occupational health and safety guidelines. Demonstrate how to carry out preliminary safety & hygiene checks of the working area and related inputs for e.g. equipment, containers, utensils, hand tools, lifting aids, |
| Identify and report variation/technical issues in operating condition. Identify anomalies/ variations in operating system and report the issue to the concerned authorised person immediately. Identify the appropriate method to shut down the operating system following. Identify and pick out non-conforming product pieces passing through the conveyer belt. | Demonstrate the procedure to clean the equipment for carrying the food items in various stages of processing properly. Demonstrate the way to place the equipment for carrying the food items in the stacking equipment in correct position and load into the machine as per the instruction given in the guideline. Demonstrate selection of appropriate lining materials or agents as per the specifications given and apply it on to food item carrying equipment where required. Demonstrate checking and adjusting the stacking equipment to avoid blockage/ jam. Show how to check the equipment used to ensure it is clean and clear of any possible |







- keys of the machine and key functions.
- Show how to inspect the machines prior to operation for any mechanical inefficiency and technical problem.
- Apply standard practices for identifying and reporting of technical maintenance is required.
- Show how to set and adjust the parameters of food processing machine in accordance as per the specification given.
- Demonstrate how to monitor the various stages of processing operation to maintain quality standards.
- Demonstrate how to operate machines effectively and safely while working.
- Apply standard practices for checking and controlling line speeds, production rates, starting and stopping of equipment, etc. as per the requirements specified.
- Demonstrate placing the nonconforming product in a separate box and label the box as per the workplace instruction.
- Roleplay a situation to report any operating system issues.
- Check and confirm the approved product and direct it to the specified belt for packaging.
- Check that the outcome product meets the standard quality as per the specification mentioned in the guidelines.
- Operate the machine by using the control keys safely and efficiently in line with production requirements.
- Demonstrate shutting down the operating system safely and correctly following the necessary organizational guidelines.
- Prepare basic documentation required such as recording the number of batches, etc.
- Demonstrate following workplace hygiene







and sanitation practices on the completion of processing activity chemicals; etc.

 Demonstrate storing of used equipment, tools and other utilities to their respective storage as per organizational guidelines or policies.

Classroom Aids:

Laptop, white board, marker, chart papers, projector, trainer's guide, business plan and student manual.

Tools, Equipment and Other Requirements

Coats and aprons; ear plugs or muffs; eye and facial protection; head-wear; lifting assistance; mesh aprons; protective boot covers; protective hand and arm covering; protective head and hair covering; work uniforms; safety and waterproof footwear, containers, utensils, hand tools, lifting aids, stacking equipment, processing unit, conveyor and processing belts.







Module 7: Use basic health and safety practices at a food processing workplace *Mapped to FIC/N9002 v1.0*

- Define methods of accident prevention in the work environment of the job role
- Demonstrate handling all food and related materials safely using correct procedures
- Demonstrate rescue techniques applied during hazard

| Duration: 08:00 | Duration: 14:00 |
|---|--|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes |
| Discuss the need to use protective clothing/equipment for specific tasks and work conditions. Discuss the name and location of people responsible for health and safety in the workplace. Define methods of accident prevention in the work environment of the job role. State location of general health and safety equipment in the workplace. State relevant food safety policies such as propriety product policy, gloves policy, pest control policy, restrictions on harmful. Discuss how to participate in emergency procedures. Define how to complete a written accident/incident report or dictate a report to another person, and send report to person responsible. Discuss how to perform and organize loss minimization or rescue activity during an accident in real or simulated environments. | Identify job-site hazardous work and state possible causes of risk or accident in the workplace. Carry out safe working practices while dealing with hazards to ensure the safety of self and others. Demonstrate working safely in and around trenches, elevated places and confined areas. Demonstrate handling all food and related materials safely using correct procedures. Demonstrate application of good housekeeping practices at all times. Identify common hazard signs displayed in various areas. Demonstrate how to use the various appropriate fire extinguishers on different types of fires correctly. Demonstrate rescue techniques applied during fire hazard. Demonstrate good housekeeping in order to prevent fire hazards. Demonstrate the correct use of a fire extinguisher. Demonstrate how to free a person from electrocution. Demonstrate how to administer |







appropriate first aid to victims were required e.g. in case of bleeding, burns, choking, electric shock, poisoning, etc.

- Demonstrate basic techniques of bandaging.
- Demonstrate how to respond promptly and appropriately to an accident situation or medical emergency in real or simulated environments.
- Demonstrate how to administer first aid to victims in case of a heart attack or cardiac arrest due to electric shock, before the arrival of emergency services in real or simulated cases.
- Demonstrate the artificial respiration and the CPR Process.
- Demonstrate correct method to move injured people and others during an emergency.

Classroom Aids:

Laptop, white board, marker, chart papers, projector, trainer's guide, business plan and student handbook.

Tools, Equipment and Other Requirements

Coats and aprons; ear plugs or muffs; eye and facial protection; head-wear; lifting assistance; mesh aprons; protective boot covers; protective hand and arm covering; protective head and hair covering; work uniforms; safety and waterproof footwear, containers, utensils, hand tools, lifting aids, stacking equipment, processing unit, conveyor and processing belts.







Module 8: Work effectively with others *Mapped to CSC/N1336 v1.0*

- Display helpful behaviour by assisting others in performing tasks in a positive manner, where required and possible
- Demonstrate how to consult with and assist others to maximize effectiveness and efficiency in carrying out tasks

| Duration : <i>05:00</i> | Duration: 03:00 | | |
|--|--|--|--|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes | | |
| Describe the process of receiving information accurately and instructions from the supervisor and fellow workers, getting clarification where required. Discuss about passing on information accurately to authorized persons who require it and within agreed timescale and confirm its receipt. Discuss about giving information to others clearly, at a pace and in a manner that helps them to understand. Discuss about the use appropriate tone, pitch and language to convey politeness, assertiveness, care and professionalism. Describe how to escalate grievances and problems to appropriate authority as per procedure to resolve them and avoid conflict. Classroom Aids: Laptop, white board, marker, chart papers, project manual. | Display helpful behaviour by assisting others in performing tasks in a positive manner, where required and possible. Demonstrate how to consult with and assist others to maximize effectiveness and efficiency in carrying out tasks. Display appropriate communication etiquette while working Communication etiquette: do not use abusive language; use appropriate titles and terms of respect; do not eat or chew while talking (vice versa) etc. Display active listening skills while interacting with others at work. Demonstrate responsible and disciplined behaviours at the workplace Disciplined behaviours: e.g. punctuality; completing tasks as per given time and standards; not gossiping and idling time; eliminating waste, honesty, etc. | | |
| | | | |
| Tools, Equipment and Other Requirements | | | |







Coats and aprons; ear plugs or muffs; eye and facial protection; head-wear; lifting assistance; mesh aprons; protective boot covers; protective hand and arm covering; protective head and hair covering; work uniforms; safety and waterproof footwear, containers, utensils, hand tools, lifting aids, stacking equipment, processing unit, conveyor and processing belts.







Module 9: Professional and Core Skills *Bridge Module*

- Discuss the attributes of desirable professional behaviour
- Demonstrate the procedure to be followed for working effectively

| Duration : <i>05:00</i> | Duration : 03:00 | | |
|--|---|--|--|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes | | |
| State the importance of decision making in the job. State the importance of communicating effectively. State the importance of listening. State the importance of reading skills. | Apply standard practice to undertake a self-assessment test for identifying strengths and weaknesses. Plan and prioritise tasks effectively to ensure timely completion. Demonstrate the ways to resolve issues and problems using acquired knowledge. Demonstrate the ways to analyse situations for identifying problems and making sound decision promptly. | | |
| Classroom Aids: | | | |
| Laptop, white/black board, marker, chart papers, | projector, Trainer's guide, Student manual. | | |
| Tools, Equipment and Other Requirements | | | |
| Nil | | | |







Module 10: Field Visits

Bridge Module

Terminal Outcomes:

• Discuss the importance of field visit.

| Duration: 04:00 | Duration: 30:00 |
|--|---|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes |
| Discuss about the various machineries used in process. Define the packaging and storage processes of raw material and finished product. | Check the factory location, layout and safety aspects of food processing. Check the storage facilities for raw materials and finished products. Check the various machineries used in process. Check the cleaning methods and processes followed to maintain the process machineries and tools. Check the raw materials used and their storage procedures. Check the packaging and storage processes of raw material and finished product. Check the post-production cleaning and maintenance process followed in the industry. |
| Classroom Aids: | |
| Laptop, white/black board, marker, chart papers, | projector, Trainer's guide, Student manual. |
| Tools, Equipment and Other Requirements | |
| All the tools and equipment listed in modules mu | st be available at the site of field visit. |







Module 11: Revision

Bridge Module

Terminal Outcomes:

• Revise the knowledge gained so far.

| Duration : <i>02:00</i> Duration : <i>02:00</i> | |
|---|---|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes |
| Revise the knowledge gained so far. | Practice the knowledge gained so far. |
| Classroom Aids: | |
| White board/Chart papers, marker. | |
| Tools, Equipment and Other Requirements | |
| All the tools and equipment listed in modules m | ust be available at the site of revision. |







Module 12: Evaluation

Bridge Module

Terminal Outcomes:

• Assess the knowledge and skills acquired by the participants.

| Duration : <i>08:00</i> Duration : <i>19:00</i> | |
|---|---|
| Theory – Key Learning Outcomes Practical – Key Learning Outcomes | |
| Discuss and evaluate the knowledge and skills acquired by the participants. | Assess the knowledge and skills acquired by the participants. |
| Classroom Aids: | |
| White board/Chart papers, marker. | |
| Tools, Equipment and Other Requirements | |
| All the tools and equipment listed in modules mu | st be available for evaluation. |







Module 13: On-the-job Training Bridge Module

Terminal Outcomes:

• Demonstrate the skills and knowledge acquired in the training program in the field.

| Duration: 30:00 Duration: 65:00 | | |
|---|--|--|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes | |
| Discuss the skills and knowledge acquired in the training program in the field. | Apply the skills and knowledge acquired in the training program in the field. | |
| Classroom Aids: | | |
| White board/Chart papers, marker. | | |
| Tools, Equipment and Other Requirements | | |
| All the tools and equipment listed in modules mu | st be available on the site at the time of OJT. | |







Module 14: Employability and Entrepreneurship skills

- Describe the traits of individual at workplace
- Demonstrate apply employability and entrepreneurship skills at workplace

| Duration: 28:00 | Duration: 12:00 | |
|--|---|--|
| Theory – Key Learning Outcomes | Practical – Key Learning Outcomes | |
| Discuss own strengths and weaknesses and analyse the gaps to ensure continuous improvement. Discuss the measures to be undertaken to utilise time effectively thereby achieving maximum productivity. List the characteristics of innovative individuals List the levels of Maslow Hierarchy of needs List the traits of effective team Discuss tips for stress management Discuss the importance of good work ethics Discuss how to manage an enterprise Describe how to plan effective strategies for solving problems and improving work culture within the team. List the various types of digital marketing techniques. Discuss the types and importance of ecommerce in promoting businesses. List the various types of online banking services being used widely. Discuss the procedure to apply for bank finances List the elements of a proposal to attract future business opportunities and prospective clients. Explain how to conduct entrepreneurial programs to identify business | Show how to analyse a situation to identify gaps for improving the work process. Demonstrate the procedure to plan the time taken to perform various tasks effectively. Describe how market research is carried out Role play the characteristics of an effective entrepreneur and leader Demonstrate on how to identify new business opportunities Prepare a sample plan to solve problems and improve productivity at the workplace. Demonstrate the procedure to operate a computer for digital marketing, ecommerce, branding, etc. Show how to use services such as NEFT, IMPS, UPI, RTGS for online banking. | |







opportunities, generate employment and increase clientele.

- Understand the make in India campaign
- Discuss the importance of Swachh Bharat Abhiyan
- Understand the importance of entrepreneurship
- Describe the traits of successful entrepreneur
- List the types of enterprises
- Understand the importance of effective speaking and listening
- Discuss the importance of problem solving
- Discuss how to deal with failures
- Describe the core keys of marketing
- Discuss ways to manage risks at workplace

Classroom Aids:

Computer, Projection Equipment, PowerPoint Presentation and software, Facilitator's Guide, Participant's Handbook.

Tools, Equipment and Other Requirements

Nil







Annexure

Trainer Requirements

| Trainer Prerequisites | | | | | | |
|---|--|------------------------------|----------------|---------------------|--|-------------|
| Minimum Specialization Educational <specify areas="" of<="" th="" the=""><th colspan="2">Relevant Industry Experience</th><th colspan="2">Training Experience</th><th>Remar ks</th></specify> | | Relevant Industry Experience | | Training Experience | | Remar ks |
| Qualification <select 12th="" as="" certified.="" educational="" graduate="" minimum="" nsqf="" or="" pass,="" requirements,="" such="" the=""></select> | specialization that are desirable.> | Year s | Specialization | Year s | Specialization | |
| M. Sc./ M.Tech / M.E. | Food Technology or Food Engineering or allied sector | 2 | Food Industry | 1 | Training of Industrial Production worker | |
| B.Sc or graduate/ B.Tech/BE | Food Technology or Food Engineering or allied sector | 3 | Food Industry | 1 | Training of Industrial Production worker | |
| B.Sc | Food or allied sector | 3 | Food Industry | 1 | Training of Industrial Production worker | |
| B.Sc | Home Science | 5 | Food Industry | 1 | Training of Industrial Production worker | |
| Diploma | Food Technology or Food Engineering | 4 | Food Industry | 1 | Training of Industrial Production worker | |
| Diploma/ certificate course | Food Technology | 5 | Food Industry | 1 | Training of Industrial Production worker | |

| Trainer Certification | | | |
|--|---|--|--|
| Domain Certification | Platform Certification | | |
| Certified for Job Role: "Industrial Production Worker" mapped to QP: "FIC/Q9005, v1.0". Minimum accepted score is 80%. | Recommended that the Trainer is certified for the Job Role: "Trainer", mapped to the Qualification Pack: "MEP/Q0102". Minimum accepted SCORE IS 80 % as per FICSI guidelines. | | |







Assessor Requirements

| Assessor Prerequisites | | | | | | |
|--|---|-------------------|---------------------|-----------------|---|-------------|
| Minimum Educational | Specialization <specify areas="" of<="" th="" the=""><th>Releva Experie</th><th>nt Industry ence</th><th>Traini Exper</th><th>ng/Assessment ience</th><th>Remark s</th></specify> | Releva Experie | nt Industry ence | Traini Exper | ng/Assessment ience | Remark s |
| Qualification <select 12th="" as="" certified.="" educational="" graduate="" minimum="" nsqf="" or="" pass,="" requirements,="" such="" the=""></select> | specialization that are desirable.> | Years | Specialization | Years | Specialization | |
| B.SC | Hotel Management/ Food Technology/ Home Science/ Dairy Science/ Biotechnology | 5 | Food Industry | 2 | Assessment of Industrial Production Worker | |
| Diploma | Hotel Management/ Food Technology/ Home Science/ Dairy Science/ Biotechnology | 5 | Food Industry | 2 | Assessment of Industrial Production Worker | |

| Assessor Certification | | | |
|--|---|--|--|
| Domain Certification | Platform Certification | | |
| Certified for Job Role: "Industrial Production Worker" mapped to QP: "FIC/Q9005, v1.0". Minimum accepted score is 80%. | Recommended that the Trainer is certified for the Job Role: "Trainer", mapped to the Qualification Pack: "MEP/Q0102". Minimum accepted SCORE IS 80 % as per FICSI guidelines. | | |







Assessment Strategy

This section includes the processes involved in identifying, gathering and interpreting information to evaluate the learner on the required competencies of the program.

Assessment will be based on the concept of Independent Assessors empanelled with Assessment Agencies, identified, selected, trained and certified on Assessment techniques. These assessors would be aligned to assess as per the laid down criteria.

Assessment Agency would conduct assessment only at the training centres of Training Partner or designated testing centers authorized by FICSI.

Ideally, the assessment will be a continuous process comprising of three distinct steps:

- A. Mid-term assessment
- B. Term / Final Assessment

Each National Occupational Standard (NOS) in the respective QPs will be assigned weightage. Therein each Performance Criteria in the NOS will be assigned marks for theory and / or practical based on relative importance and criticality of function.

This will facilitate preparation of question bank / paper sets for each of the QPs. Each of these papers sets / question bank so created by the Assessment Agency will be validated by the industry subject matter experts through FICSI, especially with regard to the practical test and the defined tolerances, finish, accuracy etc.

The following tools are proposed to be used for final assessment:

- i. Written Test: This will comprise of (i) True / False Statements (ii) Multiple Choice Questions (iii) Matching Type Questions. Online system for this will be preferred.
- ii. Practical Test: This will comprise a test job to be prepared as per project briefing following appropriate working steps, using necessary tools, equipment and instruments. Through observation it will be possible to ascertain candidate's aptitude, attention to details, quality consciousness etc. The end product will be measured against the pre-decided MCQ filled by the Assessor to gauge the level of his skill achievements.
- iii. Structured Interview: This tool will be used to assess the conceptual understanding and the behavioral aspects as regards the job role and the specific task at hand.







Glossary

| Term | Description |
|--------------------------|---|
| Declarative Knowledge | Declarative knowledge refers to facts, concepts and principles that need to be known and/or understood in order to accomplish a task or to solve a problem. |
| Key Learning Outcome | Key learning outcome is the statement of what a learner needs to know, understand and be able to do in order to achieve the terminal outcomes. A set of key learning outcomes will make up the training outcomes. Training outcome is specified in terms of knowledge, understanding (theory) and skills (practical application). |
| OJT (M) | On-the-job training (Mandatory); trainees are mandated to complete specified hours of training on site |
| OJT (R) | On-the-job training (Recommended); trainees are recommended the specified hours of training on site |
| Procedural Knowledge | Procedural knowledge addresses how to do something, or how to perform a task. It is the ability to work, or produce a tangible work output by applying cognitive, affective or psychomotor skills. |
| Training Outcome | Training outcome is a statement of what a learner will know, understand and be able to do upon the completion of the training . |
| Terminal Outcome | Terminal outcome is a statement of what a learner will know, understand and be able to do upon the completion of a module. A set of terminal outcomes help to achieve the training outcome. |

Acronyms and Abbreviations

| Term | Description |
|-------|---|
| QP | Qualification Pack |
| NSQF | National Skills Qualification Framework |
| NSQC | National Skills Qualification Committee |
| NOS | National Occupational Standards |
| HACCP | Hazard Analysis and Critical Control Points |
| GMP | Good Manufacturing Practices |
| GHP | Good Hygiene Practices |